

Date: Friday, 6/13/2008 12:44:04 PM  
 User: Chantal Lavoie

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LUG  
 Job Number : 39864  
 Estimate Number : 10008  
 P.O. Number :  
 This Issue : 6/13/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D2591  
 First Issue : / / Type : MACHINED PARTS Drawing Number : D2591 REV D  
 Previous Run : 39240 Project Number : N/A  
 Material :  
 Due Date : 6/30/2008 Qty: 100 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev: I Removed from 9 Digit 05-10-25 JLM  
 Est Rev: J Now Sub-Contracted 08-06-13 JLM Verified  
 By: EC

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1010B0500X03000	1010-1025 BAR.500"x3"
Comment: Qty.: 0.2340 f(s)/Unit Total : 23.4000 f(s) ASTM A36 Steel bar 3.00" X .500" thick Batch: <u>M108336</u> J.F. 08/07/23		
2.0	BAND SAW	BAND SAW
Comment: BAND SAW Cut blanks: 2.500" long J.F. 08/07/23		
3.0	PG	PURCHASING
Comment: Issue P/O: <u>10654</u> <u>C208107101</u> Make as per Dwg D2591 Possible Supplier: Metec <del>100</del> (97)		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage JS 08/07/23 (97)		
5.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK S 08/7/23 (97) counter		

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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.Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG

Job Number: 39864

Part Number: D2591

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*8/23 (92)*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*08/07/24*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*CMF 08-07-24*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

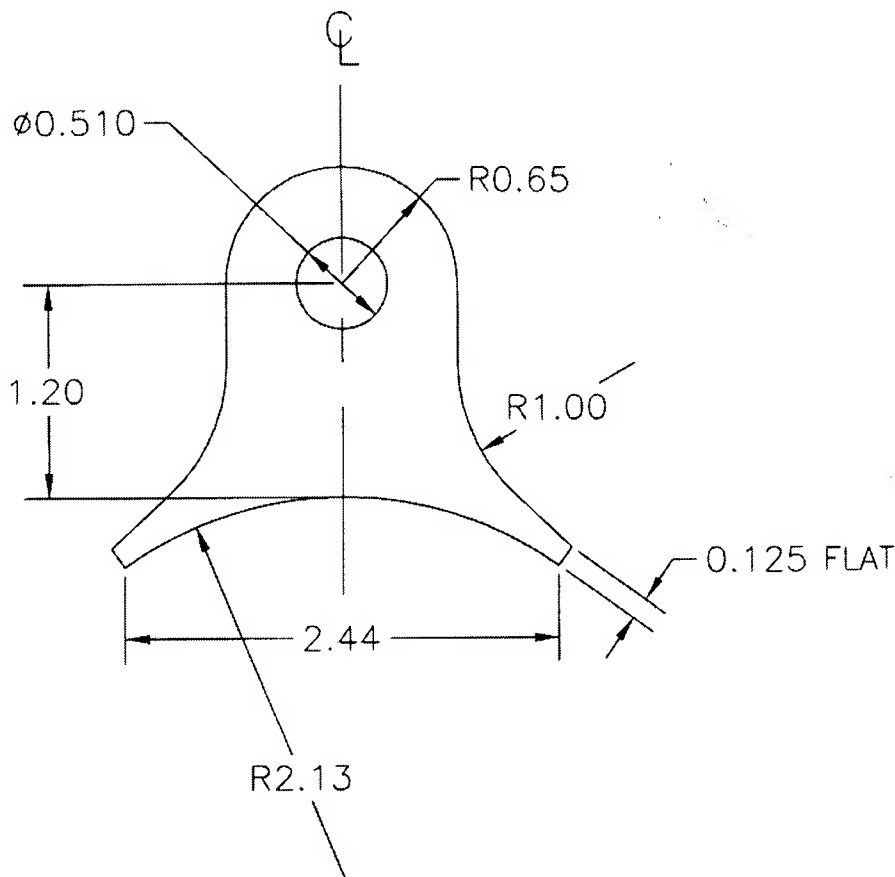
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN <i>MEY</i>	DRAWN BY <i>MEY</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>KE</i>	APPROVED <i>BW</i>	DRAWING NO. D2591	REV. D SHEET 1 OF 1
DATE 98.01.21		TITLE GHW LUG	SCALE 1:1
A	96:09:16	NEW ISSUE	
B	97:06:17	RE-DESIGN TO FLAT BOTTOM	
C	97.12.12	RE-DESIGN TO RADIUS BOTTOM	
D	98.01.21	0.125 FLAT WAS 0.067 FLAT	

RELEASED  
98.01.21 DS



BREAK ALL SHARP CORNERS ~~0.010 TO 0.020~~  
MATERIAL: ASTM A36 STEEL 0.50 THICK  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
PART IS SYMMETRIC ABOUT CENTER-LINE  
ALL DIMENSIONS ARE IN INCHES

C208106113

W101. 39864

*[Handwritten signature]*



## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

SHIPPED TO:


same


<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
87	D2591	Lug B39864	6654

MATERIAL: supplied by DART M1010B0500X03000M108336

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

  
Shigi Walz

 08/18/23

Vankleek Hill, July 18, 2008